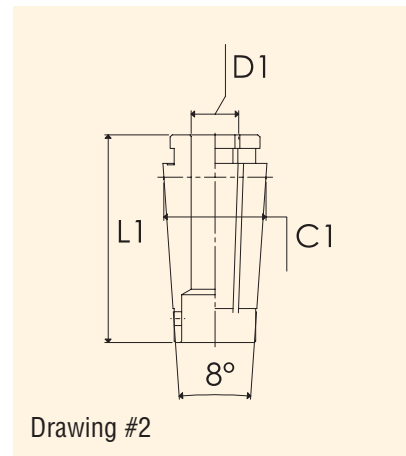
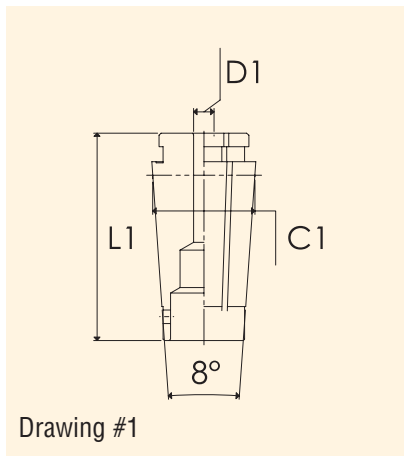


# SK6 Collets



## Dimensional Data

Collet Series	C1	L1	Collet Range (D1)
SK6	0.39" (10mm)	0.96" (24.6mm)	0.027-0.23" (0.7-6.0mm)
SK10	0.59" (15mm)	1.20" (30.5mm)	0.06-0.39" (1.75-10.0mm)
SK16	0.94" (24mm)	1.77" (45mm)	0.10-0.62" (2.75-16.0mm)
SK25	1.37" (35mm)	2.24" (57mm)	0.62-1.0" (16.0-25.4mm)

## SK6 Collets - Metric

Part Number	Collapse Range (mm)	Collapse Range (")	Drawing #	
SK6-0.8	0.7-0.8	0.027-0.031"	#1	
SK6-1	0.9-1.0	0.035-0.039"		
SK6-1.25	1.15-1.25	0.045-0.049"		
SK6-1.5	1.3-1.5	0.051-0.059"		
SK6-1.75	1.5-1.75	0.059-0.068"		
SK6-2	1.8-2.0	0.070-0.078"		
SK6-2.25	2.05-2.25	0.080-0.088"		
SK6-2.5	2.3-2.5	0.090-0.098"		
SK6-2.75	2.55-2.75	0.100-0.108"		
SK6-3	2.8-3.0	0.110-0.118"		
SK6-3.5	3.0-3.5	0.118-0.137"		#2
SK6-4	3.5-4.0	0.137-0.157"		
SK6-4.5	4.0-4.5	0.157-0.177"		
SK6-5	4.5-5.0	0.177-0.196"		
SK6-5.5	5.0-5.5	0.196-0.216"		
SK6-6	5.5-6.0	0.216-0.236"		
SK6-16S	16 Piece SK6 Collet Set - 0.7mm - 6.0mm			

## SK6 Collets - Inch

Part Number	Size
SK6-1/8A	0.125"
SK6-3/16A	0.187"

These inch size collets do not collapse.

SK Collet Drill Chart available on page 229 in the Technical section.



## SK6 Collet Rack

Part Number	Description
RACK-ER11/SK6	SK6 collet rack, 24 collets capacity

## Accessories:



SK Collets  
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Wrench  
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Back-up screw  
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Coolant-thru and  
Slotted Nuts  
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