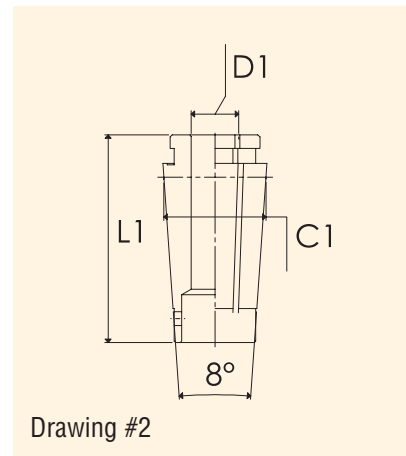
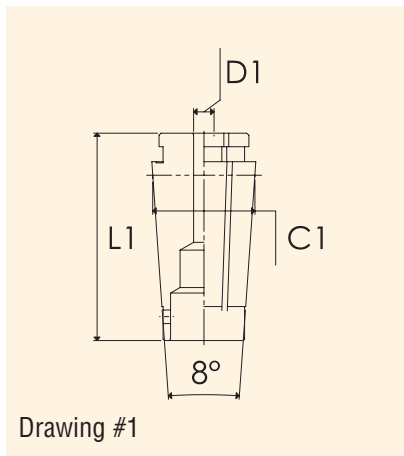


# SK16 Collets



See dimensional data for SK Collets on page 188

## SK16 Collets - Metric

Part Number	Collapse Range (mm)	Collapse Range (")	Drawing
SK16-3	2.75-3.0	0.108-0.118"	#1
SK16-3.5	3.0-3.5	0.118-0.137"	
SK16-4	3.5-4.0	0.137-0.157"	
SK16-4.5	4.0-4.5	0.157-0.177"	
SK16-5	4.5-5.0	0.177-0.196"	
SK16-5.5	5.0-5.5	0.196-0.216"	
SK16-6	5.5-6.0	0.216-0.236"	
SK16-6.5	6.0-6.5	0.236-0.255"	
SK16-7	6.5-7.0	0.255-0.275"	
SK16-7.5	7.0-7.5	0.275-0.295"	
SK16-8	7.5-8.0	0.295-0.314"	
SK16-8.5	8.0-8.5	0.314-0.334"	
SK16-9	8.5-9.0	0.334-0.354"	
SK16-9.5	9.0-9.5	0.354-0.374"	
SK16-10	9.5-10.0	0.374-0.393"	
SK16-10.5	10.0-10.5	0.393-0.413"	
SK16-11	10.5-11.0	0.413-0.433"	
SK16-11.5	11.0-11.5	0.433-0.452"	
SK16-12	11.5-12.0	0.452-0.472"	
SK16-12.5	12.0-12.5	0.472-0.492"	
SK16-13	12.5-13.0	0.492-0.511"	
SK16-13.5	13.0-13.5	0.511-0.531"	
SK16-14	13.5-14.0	0.531-0.551"	
SK16-14.5	14.0-14.5	0.551-0.570"	
SK16-15	14.5-15.0	0.570-0.590"	
SK16-15.5	15.0-15.5	0.590-0.610"	
SK16-16	15.5-16.0	0.610-0.629"	

SK16-27S	27 Piece SK16 Collet Set - 2.75mm - 16.0mm
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## SK16 Collets - Inch

Part Number	Size
SK16-1/8A	0.125"
SK16-3/16A	0.187"
SK16-1/4A	0.25"
SK16-5/16A	0.312"
SK16-3/8A	0.375"
SK16-7/16A	0.437"
SK16-1/2A	0.5"
SK16-9/16A	0.562"
SK16-5/8A	0.625"

SK16-09S	9 Piece SK16 Collet Set - 1/8 -5/8" X16th
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These inch size collets do not collapse.

SK Collet Drill Chart available on page 229 in the Technical section.



## SK16 Collet Rack

Part Number	Description
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RACK-180DA/SK16/ER25	SK16 collet rack, 30 collets capacity
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### Accessories:



**SK Collets**  
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**Wrench**  
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**Back-up screw**  
Page 194



**Coolant-thru and Slotted Nuts**  
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